



DATE: 3-1-70

BRITISH LEYLAND MOTORS INC.
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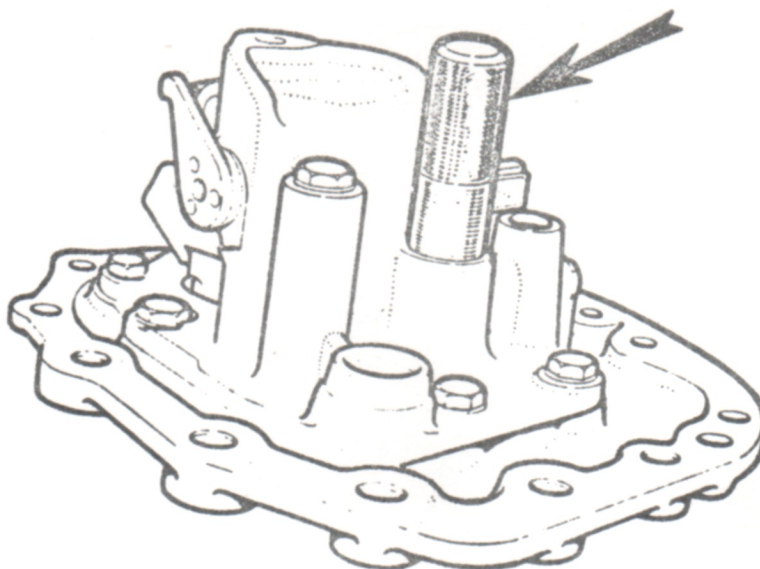
SUBJECT:

ALIGNMENT OF AUXILIARY PUMP
TO GOVERNOR ASSEMBLY

MODELS:

AUSTIN AMERICA AUTOMATIC

It is vitally important that the auxiliary pump and governor assembly are correctly aligned during re-assembly by using the centralizing tool 18G 1106 as illustrated below:

METHOD

Refit governor assembly to auxiliary pump leaving securing screws loose: Fit service tool 18G 1106, tighten securing screws to 10/15 lb. ft. and remove service tool.

Failure to observe this procedure may result in seizure and breakage of the auxiliary pump driveshaft, no gear changes in 'D' and loss of speedometer operation.