

TECHNICAL SERVICE BULLETIN

73/A/1

NO.



January, 1973

SUBJECT:

Steel Engine Fan
Replaced by Plastic Fan

MODELS:

MGB & GT

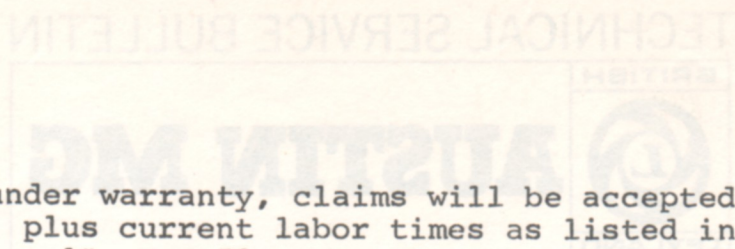
At the following vehicle identification numbers, the six blade steel engine cooling fan, used on MGB and GT Models, was replaced by a seven blade plastic fan:

<u>MODEL</u>	<u>SERIAL NUMBER</u>
MGB ROADSTER	GHN5UD-306257
MGB-GT	GHD5UD-309326

If it becomes necessary to replace the steel fan on any 1972 or later MGB, (i.e., any engine with an 18V prefix to the number), use this new plastic fan with applicable securing bolts and washers.

Below, under the heading "Plastic Fan", is a summary of parts used to replace those listed under "Steel Fan".

<u>-----STEEL FAN-----</u>			<u>-----PLASTIC FAN-----</u>		
<u>DESCRIPTION</u>	<u>PART #</u>	<u>QTY.</u>	<u>DESCRIPTION</u>	<u>PART #</u>	<u>QTY.</u>
Fan	AHH6999	1	Fan	12H4230	1
Spacer (Between fan and pulley)	12H3910	1	Spacer (Between fan and pulley)	<u>NOT REQUIRED</u>	
Securing Bolt	HZS416	4	Securing Bolt	HZS0407	4
Spring Washer	LWZ304	4	Spring Washer	<u>USE THOSE REMOVED FROM STEEL FAN</u>	
			Plain Washer	PWZ104	4



If the vehicle is still under warranty, claims will be accepted for these modified parts, plus current labor times as listed in "Repair Operation Time Manual", HAC-52.

Prior to 1972 vehicles (18V Engines), the plastic fan cannot be fitted, as the water pump body is longer and the separate aluminum spacer between the fan and pulley was not used. It will be necessary, therefore, to continue to use the steel fan on '68 through '71 vehicles.

At the following vehicle identification numbers, the six blade steel engine cooling fan, used on MGB and GT models, was replaced by a seven blade plastic fan:

MODEL	SERIAL NUMBER
MGB ROADSTER	GRNSUD-306257
MGB-GT	GRNSUD-309326

If it becomes necessary to replace the steel fan on any 1972 or later MGB, (i.e., any engine with an 18V prefix to the number), use this new plastic fan with applicable securing bolts and washers.

Below, under the heading "Plastic Fan", is a summary of parts used to replace those listed under "Steel Fan".

-----PLASTIC FAN-----			-----STEEL FAN-----		
QTY.	PART #	DESCRIPTION	QTY.	PART #	DESCRIPTION
1	12H4230	Fan	1	12H4230	Fan
		Spacer (Between fan and pulley)			Spacer (Between fan and pulley)
		NOT REQUIRED	1	12H3910	
4	H25041	Securing Bolt	4	H25416	Securing Bolt
		Spring Washer	4	LW3304	Spring Washer
4	PW1104	Plain Washer			

USE THOSE REMOVED FROM STEEL FAN