



Austin MG

July, 1976

SUBJECT:

MODELS:

GEAR CHANGE LEVER RETAINING PINS

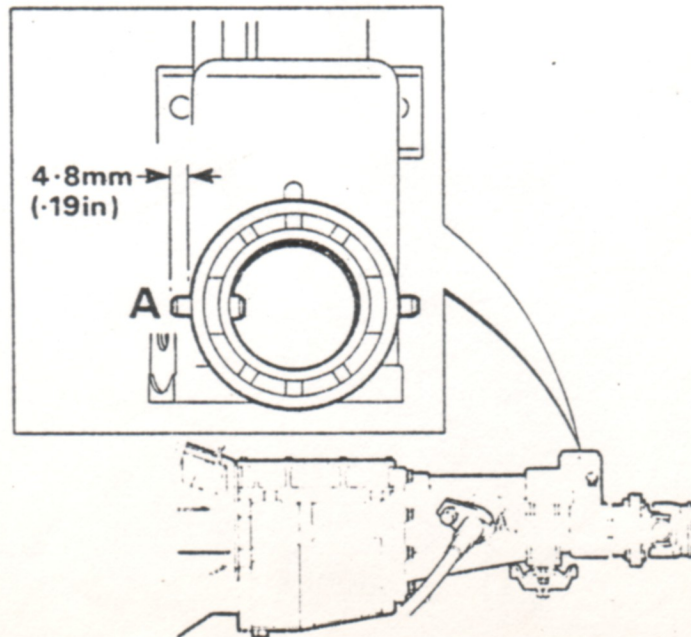
MG MIDGET 1500

To improve retention and provide a more positive location for the change speed lever, the longer of the two retaining pins 'A' has been increased in length by 0.060", and is now retained by peening over the aluminum rear extension after fitment.

These modifications were introduced in April of this year at gearbox number 23500. In cases of gear lever revolving in the housing/pin or lever retaining cap displacement, a modified retaining pin should be fitted using Loctite 270, or alternatively Loctite 307 to the dimensions shown in the illustration.

NOTE:- The part number of the longer pin remains unchanged at 22G2276.

Warranty time for this operation is 1 hour.



AM/06/76/48