



Confidential

NO.

TECHNICAL SERVICE BULLETIN

British Motor Holdings (U.S.A.) Inc.

734 GRAND AVENUE, RIDGEFIELD, NEW JERSEY 07657

November 15, 1968

TO ALL DISTRIBUTORS AND DEALERS

Re: Water Heater Valve

MGC-Serial #2427-4197
Austin America-Serial #9643-14761

Anti-freeze with a soluble oil content was added to the cooling system of cars falling within the above serial number ranges. This soluble oil additive has caused rapid deterioration of the heater valve diaphragm.

All vehicles in these serial number ranges must be treated as follows:

1. Drain system, refill with solution of water and 2.5% sodium carbonate or soda ash. Arm & Hammer Washing Soda is an acceptable substitute for these chemicals.
2. Run vehicle for ten minutes. Drain and refill with clean water. Run an additional ten minutes and drain system.
3. Replace valve with Part #BHA4828 or (FHW1306/01 Smiths) - MGC Part #13H5505 or #13H4013 or (FHW1301/06 Smiths) - America, and apply a dash of blue paint to the valve.
4. Refill system with a suitable brand of anti-freeze, i.e., Zerex or Valvoline are recommended as they do not contain a soluble oil additive.

A warranty claim may be submitted in the normal manner for .75 labor and .25 preparation time on each vehicle.

NOTE: THESE INSTRUCTIONS SHOULD BE DISREGARDED IF THE VALVE ALREADY HAS A BLUE DASH OF PAINT ON IT.