



TECHNICAL SERVICE BULLETIN

British Motor Holdings (U.S.A.) Inc.

734 GRAND AVENUE, RIDGEFIELD, NEW JERSEY 07657

February 29, 1968

TO ALL DISTRIBUTORS AND DEALERS

Re: Waist/Door Pillar Cracks

Morris Minor 1000
2-Door Saloon

Any cracks appearing in the positions shown may be rectified as follows:

1. Remove door sealing rubber, quarter light and trim liner.
2. (a) Existing weld around crack 'A' and lead loading should be cleaned off completely by discing.
(b) Crack along panel edge at 'B' should be cleaned thoroughly but no discing is necessary.
3. Gas weld (not braze) deeply all round cracks, building up weld to prevent burning away existing metal.
4. Disc and clean joint all round new weld to prepare for lead filling.
5. Lead fill area and file carefully to original contour.
6. Repaint as necessary.
7. Refit trim liner, quarter light and door sealing rubber.

