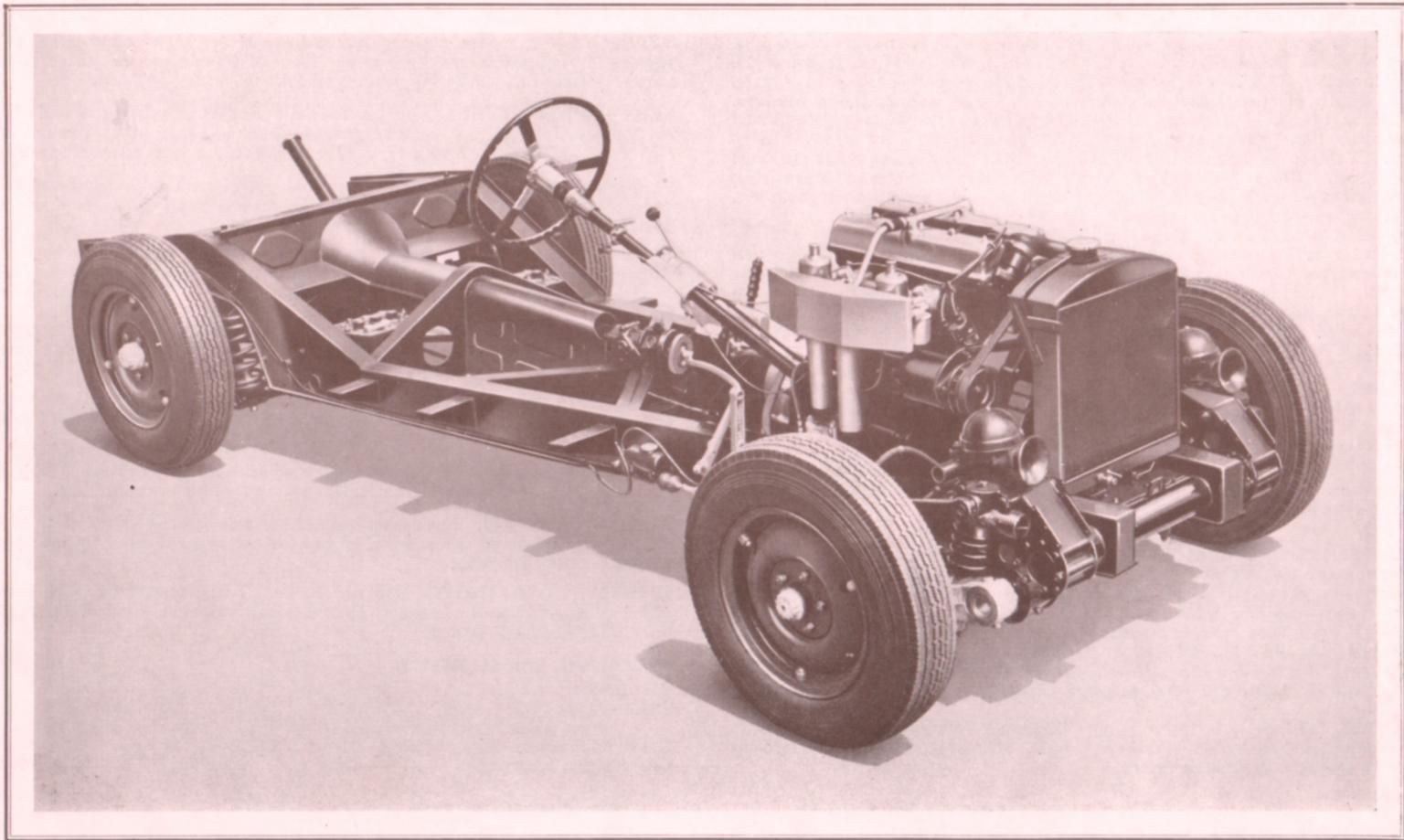


2.4 LITRE HEALEY CHASSIS



2.4 LITRE CHASSIS SPECIFICATION

ENGINE. Manufactured by RILEY MOTORS Ltd. Four-cylinder in line. Bore 80.5 mm. (3.16-inch) x Stroke 120 mm. (4.7-inch). 2,443 c.c. (140 c. inch). R.A.C. Rating, 16.07. **Mounting.**—On scientifically positioned rubber pads. **Crankshaft.** of special design, counterbalanced. $2\frac{1}{2}$ -inch diameter bearings. **Cylinder Head.**—Detachable. Hemispherical fully machined combustion chambers. "Straight-through" ports. **Valves.**—O.H.V., 2 per cylinder at 90 degs. Of silicon-chrome steel. Push rod operated. **Connecting Rods** of special alloy steel. **Pistons**—Aluminium Alloy with large diameter gudgeon pins. **Camshafts.**—Two high-level. Roller chain driven with automatic tensioner. **Lubrication.**—Forced throughout. Positively driven high capacity pump, circulation through filter. Large size Light Alloy sump. **Ignition**—By coil and distributor with automatic and manual advance and retard. **Cooling**—Sealed pressure type. Circulation by pump and thermo-syphon with by-pass thermostat control. "Cross-flow" cooling in cylinder head. **Carburation**—Two horizontal S.U. carburetters, specially tuned, and with manual choke and throttle control. Special air silencer. **Exhaust system**—Special design for minimum back-pressure with Light Alloy tail pipe.

FRAME. Scientifically designed of immense strength, for light-weight. Box section throughout. Straight side-members, 6-inch deep. "Cruciform" bracing.

SUSPENSION. **Front**—Independent of "Trailing Link" type incorporating vertical coil springs and large pressure-recuperating hydraulic dampers. **Rear**—Vertical coil springs and large pressure-recuperating hydraulic dampers mounted on light rigid banjo-type rear axle.

TRANSMISSION. **Clutch**—Borg and Beck single plate 10-inch air-cooled. **Gearbox**—Four-speed and reverse. Synchro-mesh on second, third and top. Remote control central change speed lever. Accessible filling orifice with dip stick. Gear ratios—Top 3.5, 3rd 4.963, 2nd 7.542, 1st 12.761, Reverse 12.761. **Rear Axle**—Torque Tube type with constant velocity needle roller bearing double universal joint. Axle located against side thrust by radius arm on rubber bushes. Oil filling orifice incorporates oil level. Alternative axle Ratios : 3-1, 3.28-1, 3.64-1, 3.78-1, 3.88-1 and 4.1-1 at extra charge.

BRAKES. 11-inch x $1\frac{3}{4}$ -inch. Front, Lockheed Two-leading Shoe. 10-inch x $1\frac{3}{4}$ -inch Rear. Hydraulic on all four wheels. Handbrake operates rear wheels only via cables. Large ribbed drums.

STEERING. Exclusive steering layout (patented). Light yet positive at all speeds. "High-efficiency" type gear. Rake of column and length adjustable. Large diameter thin rim spring steering wheel.

WHEELS AND TYRES. Dunlop Special light disc wheels, extra wide base. All wheels balanced. **Tyre equipment**—Dunlop Extra Low Pressure, size 5.75 x 15. (5.50 x 15, 6.00 x 15, 6.40 x 15 and 6.00 x 16 at extra charge).

FUEL SYSTEM. 13-gallon rear mounted petrol tank with concealed filler Twin electric pumps. Independent 2-gallon reserve supply with dash warning device.

ELECTRICAL EQUIPMENT. Lucas equipment throughout. 12-volt set with automatic voltage control and ventilated dynamo. 63 amp. hr. battery. Two special fully-recessed powerful headlamps. Foot-operated dipper switch. Built-in twin tail lamps. Stop and Reversing Lights. Twin blended note wind-type horns. Twin-blade self-parking silent screen wipers. Adjustable, concealed instrument lighting. Self-cancelling "Trafficators." Interior Light. Harness and Looms supplied.

INSTRUMENTS. 5-inch 120 M.P.H. speedometer. 5-inch revolution counter, ammeter, oil pressure, gauge, electric petrol gauge, water temperature gauge, electric clock, petrol reserve and warning light.

SPARE WHEEL AND TOOLS. Spare wheel with tyre and tube. Supplied complete with wheel-changing tools. Complete tool kit in carrier bag.

JACKING SYSTEM. Both wheels on either side may be raised clear of the ground with minimum effort from within the car in 15 seconds by the special "Bevelift" Jack supplied.

CHASSIS EQUIPMENT. Radiator Grille. Two name plates. All instruments as detailed above. Complete electrical installations as detailed. Instruction book. Technical manuals.

PRINCIPAL DIMENSIONS.		ft.	in.
Wheel Base	8	6
Track—Front	4	6
Rear	4	5
Ground Clearance	—	7
Dry Weights (approx.)	16½	cwt.

The Comapny reserves the right to alter or amend this Specification with previous notice.