

LUCAS WORKSHOP INSTRUCTIONS**STARTING MOTOR****PRE-ENGAGED STARTING MOTOR WITH ROLLER CLUTCH DRIVE**

Correction : SECTION B-5, Issue 1, Page 6, Para. 4 (f)

The final sentence should read as follows:

"This should be $\frac{1}{8}'' \pm \frac{1}{32}''$ between the leading edge of the pinion and the engine flywheel."

STARTING MOTOR**PRE-ENGAGED STARTING MOTOR WITH SELF-INDEXING DRIVE**

Correction : SECTION B-6, Page 4, Para. 4 (d) (i)

Under the sub-headings "Closing coil" and "Hold-on coil", the words "... actuate the plunger and ..." should be deleted.

The appropriate words are as follows :

Closing coil :

Connect the 4-volt supply between the solenoid terminal marked 'STA' and the small centre terminal. This should cause a current of 14.8—17.4 amperes to pass.

Hold-on coil :

Connect the 4-volt supply between the solenoid body and the small centre terminal. This should cause a current of 4.5—5.6 amperes to pass.

Correction : SECTION B-6, Issue 1, Page 7, Para. 4 (f)

The final sentence should read as follows:

"This should be $\frac{1}{8}'' \pm \frac{1}{32}''$ between the leading edge of the pinion and the engine flywheel."

