

LUCAS WORKSHOP INSTRUCTIONS

STARTING MOTORS

MODEL M45G

SUPPLEMENTARY INFORMATION TO SECTIONS B-4 (ISSUE 1) AND B-6 (ISSUE 1)

Modified Drive Assemblies

During 1960 a modification was introduced to plate clutch drive assemblies, involving the reversal of the order of the inner and outer clutch plates, and the introduction of a support plate between the flange of the moving member and the first clutch plate.

The required amendments to the Sections, in order to meet these modifications, are as follows :—

SECTION B-4, Issue 1, Page 6, Fig. 9 becomes :

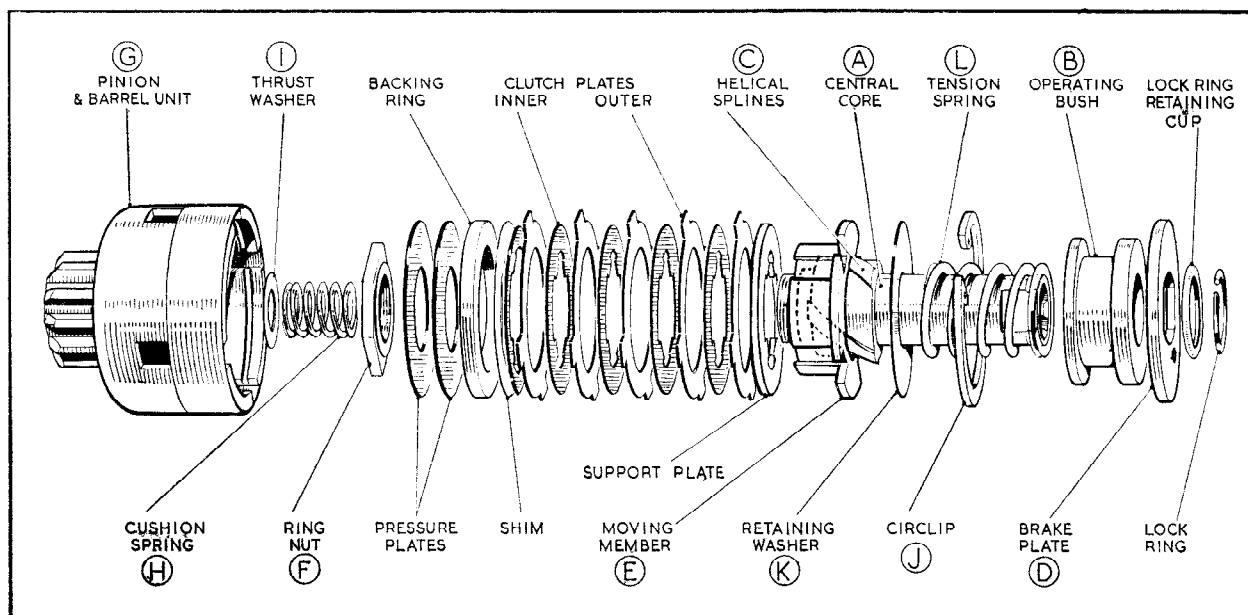


Fig. 9 Exploded view of Plate Clutch Drive



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SECTION B-4, Issue 1, Page 7, Para. 5 (c) (ii)

The first sentence should read as follows :

“ Place the Backing Ring, Clutch Plates, Support Plate, Moving Member (E) and Retaining Washer (K) on the core, **in that order** ”.

SECTION B-6, Issue 1, Page 7, Fig. 9 becomes :

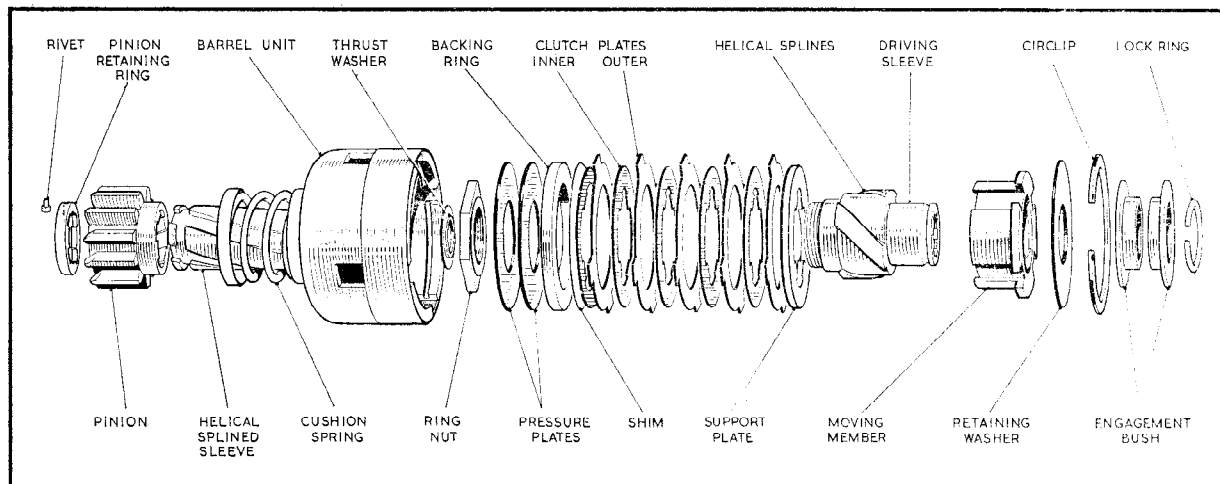


Fig. 9 Starter Drive, Dismantled

