
LUCAS WORKSHOP INSTRUCTIONS

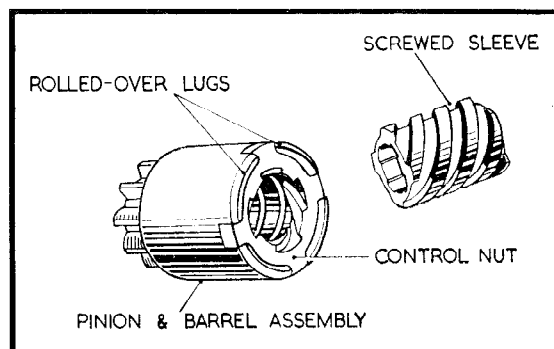
STARTER DRIVES

'SB' PATTERN

Modified Barrel and Pinion Assembly

Hitherto, the barrel components, including the pinion restraining spring, have been retained in the barrel by a retaining ring. This practice has now been discontinued.

The present assembly is permanently retained by rolling the four projecting lugs at the trailing edge of the barrel over the four notches of the control nut. This assembly cannot be dismantled for subsequent reassembly. When necessary, the complete barrel assembly and screwed sleeve must be replaced as a matched pair, and not individually.



Rolled-over barrel of 'SB' Pattern starter drive

