
LUCAS WORKSHOP INSTRUCTIONS

DISTRIBUTOR MODEL 20D8**REVISIONS AND ADDITIONS TO SECTION C-12, ISSUE 1****RE-ASSEMBLY. Para. 4 (b)**

To facilitate refitment of the upper (ball) bearing, the distributor body should first be heated to 110°–120°C. It is also recommended that the centrifugal timing control mechanism is re-assembled **after** fitment of the shaft in the distributor shank.

The revised order of re-assembly therefore reads as follows :—

- (i) Refit the ball bearing in the distributor body, first heating the body to 110°–120°C. to facilitate this.
- (ii) Place the distributor collar over the shaft, smear the shaft with Rocol Molypad non-creep lubricant or clean engine oil and fit it into its bearings.
- (iii) Re-assemble the centrifugal timing control mechanism, seeing that the springs are not damaged.
- (iv) Refit the cam spindle screw.

Thence, continue re-assembling as described in para. 4 (b) (iv) to 4 (b) (ix) on page 4 of SECTION C-12.

