

LUCAS
Quality
EQUIPMENT
VOLUME 2

**WORKSHOP
INSTRUCTIONS**

**MOTOR CYCLE
CONTROL BOX**

MODEL MCR2



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LUCAS WORKSHOP INSTRUCTIONS

CONTROL BOX

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INCORPORATING C.V.C. REGULATOR TYPE LRT9

I. GENERAL

The control box houses the generator voltage regulator unit and the cut-out.

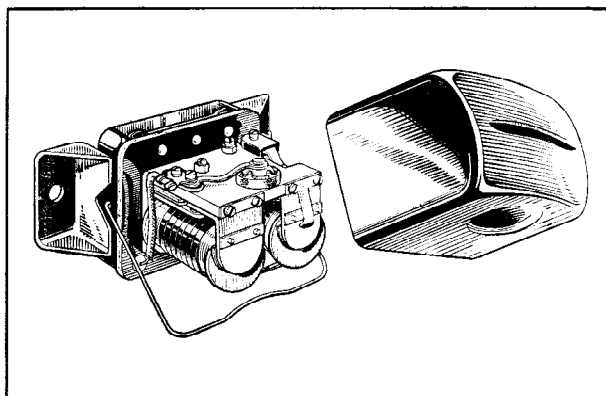


Fig. 1.

Control box with cover removed

Although combined structurally, the regulator and cut-out are electrically separate. Both are accurately adjusted during manufacture, and the cover protecting them should not be removed unnecessarily.

Terminal connections to the control box are made with plug-in cable ferrules which, to avoid incorrect or loose connections, are clamped in position by a non-reversible plate.

Tightness of terminal connections and good electrical contact are important points to ensure satisfactory operation of the control box. A defective earth connection can cause overheating and damage to the generator. It is important therefore that both ends of the earthing cable from control box terminal (E) are kept tightly secured.

THE REGULATOR

The regulator unit is arranged to work in conjunction with the shunt-wound generators described in SECTION L-2. The regulator is set to maintain a predetermined generator voltage at all speeds above the regulating point, the field strength being controlled by the automatic insertion of a resistance in the generator field circuit. When the generator voltage reaches a predetermined value, the magnetic field due to the shunt or voltage winding becomes sufficiently strong to attract the armature. This causes the contacts to open, thereby inserting the resistance in the field circuit.

The consequent reduction in field current lowers the generator voltage and this, in turn, weakens the magnetic field due to the voltage coil. The armature is allowed to return to its original position, thus closing the contacts, so that the voltage returns to the predetermined maximum. The cycle is then repeated, and the armature is set into vibration.

As the speed of the generator rises above that at which the regulator comes into operation the amplitude of vibration increases and the periods of interruption increase in length, with the result that the mean value of the generator output undergoes practically no increase once the operating speed has been attained.

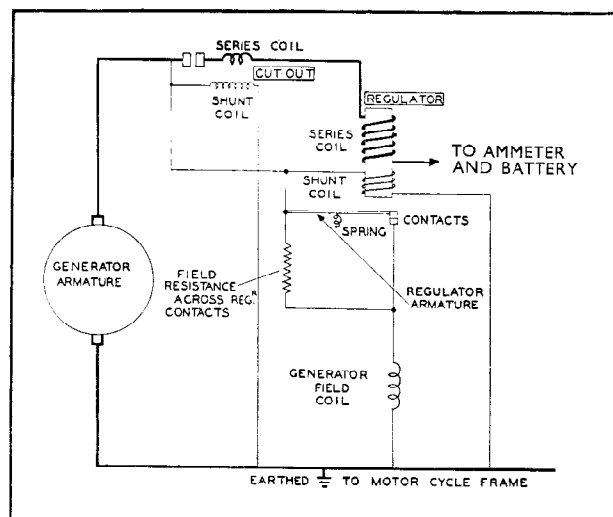


Fig. 2.

Schematic diagram of C.V.C. charging circuit

The series or current winding provides a compensation on this system of control, for if the control were arranged entirely on the basis of voltage there would be a risk of very seriously overloading the generator when the battery was in a low state of charge, particularly if the lamps were simultaneously in use. Under these conditions, with a battery of low internal resistance, the generator would be forced to give an output to bring the voltage of the system up to the same value as if the battery were fully charged. This would necessitate an extremely heavy current, far beyond the normal capacity of the machine. The



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series winding assists the voltage coil, so that when the generator is delivering a heavy current into a discharged battery the regulator comes into operation at a somewhat reduced voltage, thus limiting the output accordingly.

By means of a temperature compensation device the voltage characteristic of the generator is caused to conform more closely to that of the battery under all climatic conditions. In cold weather the voltage required to charge the battery increases, whilst in warm weather the voltage of the battery is lower. The method of compensation takes the form of a bimetallic spring located behind the tensioning spring of the regulator armature. The bimetallic spring causes the operating voltage of the regulator to be increased in cold weather and reduced in hot weather, and thereby to compensate for the variations in charging current which would otherwise occur due to the changing characteristics of the battery.

THE CUT-OUT

The cut-out is an automatic switch connected between generator and battery. It consists of a pair of contacts held open by a spring and closed magnetically when the engine is running fast enough to cause the generator voltage to exceed that of the battery. The battery will then be charged by the generator. On the other hand, when the speed is low or the engine is stationary the contacts open, thus disconnecting the generator from the battery and preventing a reverse current flowing from the battery through the generator windings.

2. SETTING DATA

(a) CUT-OUT

Cut-in voltage: 6.3—6.7 volts

Drop-off voltage: 4.5—5.0 volts

Reverse current: 3.0—5.0 amps.

(b) REGULATOR — Setting on open circuit

10°C. (50°F.) i.e. Cold climate: 7.9—8.3 v.

20°C. (68°F.) i.e. Normal temperature: 7.8—8.2 v.

30°C. (86°F.) i.e. Hot climate: 7.7—8.1 v.

40°C. (104°F.) i.e. Very hot: 7.6—8.0 v.

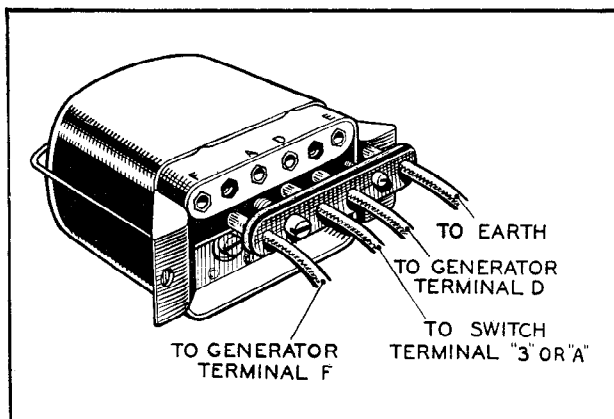


Fig. 3.

External connections to control box

3. SERVICING

(a) TESTING IN POSITION TO LOCATE FAULT IN CHARGING CIRCUIT

If the procedure given in SECTION L-2 shows the generator to be in order, proceed to check further as follows :—

- (i) First ensure that the wiring between battery and regulator is in order. To do this, disconnect the wire from the A terminal of the control box and connect the end of the wire removed to the negative terminal of a voltmeter. If necessary, remove the Control Box from the motor cycle.

NOTE These instructions are written for motor cycles fitted with positive-earth batteries. They will apply also to negative-earth machines if the stated polarity of any voltmeter connection is reversed.

Connect the positive voltmeter terminal to an earthing point on the motor cycle frame. If a voltmeter reading is given, the wiring is in order and the regulator must be examined.

- (ii) If there is no reading, examine the wiring between battery and control box for broken wires or loose connections.

- (iii) Reconnect the wire to terminal A.

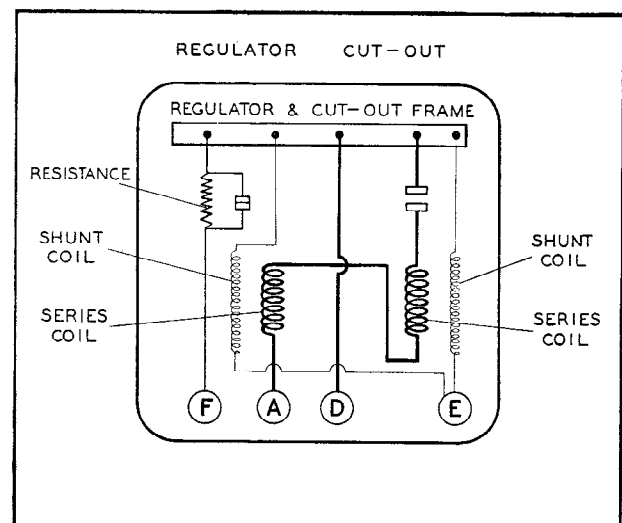


Fig. 4.

Internal connections of control box

(b) REGULATOR ADJUSTMENT

The regulator is carefully set during manufacture to suit the normal requirements of standard equipment and, in general, it should not be necessary to make further adjustments. However, if the battery does not keep in a charged condition, or if the generator output does not fall when the battery is fully charged it may be advisable to check the setting and re-adjust if necessary.



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It is important before altering the regulator setting when the battery is in a low state of charge, to check that its condition is not due to a battery defect or to the generator drive.

(i) ELECTRICAL SETTING

It is important that a good quality MOVING COIL VOLTMETER (0—10 volts) be available before attempting to adjust the regulator.

Disconnect the battery or, with coil ignition machines, disconnect control box terminal (A) Fig. 4; alternatively, place a piece of paper between the cut-out contacts, making sure that no paper fibres are left behind after removal.

Connect the negative lead of the moving coil voltmeter to the D terminal on the regulator (or generator), and connect the other lead from the meter to a convenient earth.

Slowly increase the speed of the engine until the voltmeter needle "flicks" and then steadies; this should occur at a voltmeter reading between the limits given in Para. 3(b) on Page 2 for the appropriate temperature of the regulator.

If the voltage at which the reading becomes steady occurs outside these limits, the regulator must be adjusted.

Shut off the engine and remove the control box cover.

Refer to Fig. 5 and release locknut (A) holding adjusting screw (B) and turn the screw in a clockwise direction to raise the setting or in an anti-clockwise direction to lower the setting. Turn the screw a fraction of a turn only at a time and then tighten the

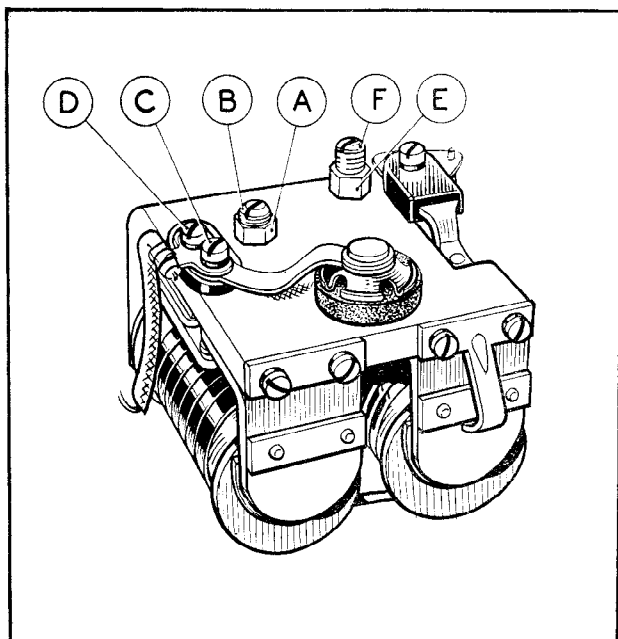


Fig. 5.
Regulator and cut-out assembly

locknut. Repeat the open-circuit voltage test above until the correct setting is obtained.

Remake the original connections.

When the generator is run at a high speed on open circuit, it builds up a high voltage. Therefore, when adjusting the regulator, do not run the engine up to more than half throttle or a false voltmeter reading will be obtained.

(ii) MECHANICAL SETTING

The mechanical setting of the regulator is accurately adjusted before leaving the works and provided that the armature carrying the moving contact is not removed, the regulator will not require mechanical adjustment. If, however, the armature has been removed from the regulator for any reason, the contacts will have to be reset. To do this proceed as follows:—

Slacken the two armature fixing screws (E) Fig. 6.

Insert a .018" feeler gauge between the back of the armature and the regulator frame.

Press back the armature against the regulator frame and down on to the top of the bobbin core with gauge in position, and lock the armature by tightening the two fixing screws.

Check the gap between the shim on the underside of the armature and the top of the bobbin core. The

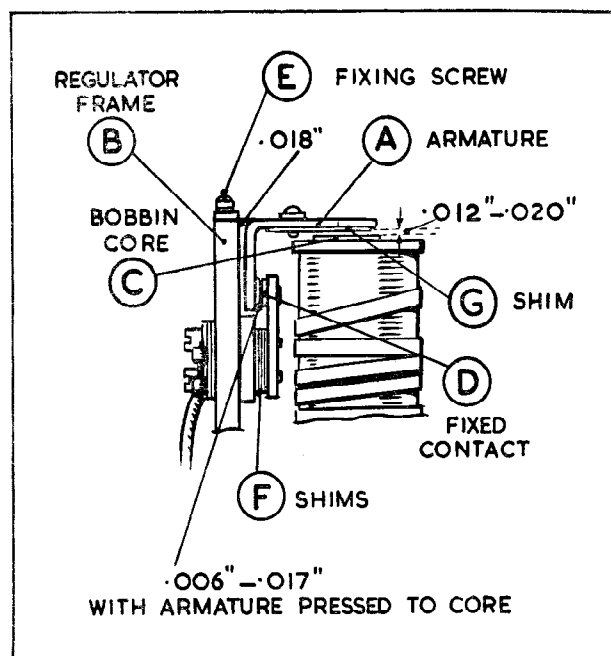


Fig. 6.
Mechanical settings of regulator

gap should be .012"—.020". If the gap is outside these limits correct by adding or removing shims at the back of the fixed contact.



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Remove the gauge and press the armature down, when the gap between the contacts should be .006"—.017".

(iii) CLEANING CONTACTS

After long periods of service it may be found necessary to clean the vibrating contacts of the regulator. These are made accessible by slackening the screws securing the plate carrying the fixed contact. It will be necessary to slacken the upper screw (C) a little more than the lower (D) so that the contact plate can be swung outwards (see Fig. 5). Clean the contacts with fine carborundum stone or fine emery cloth.

Carefully wipe away all traces of dirt or other foreign matter. Finally tighten the securing screws.

(c) CUT-OUT ADJUSTMENT

(i) ELECTRICAL SETTING

If the regulator setting is within the correct limits, but the battery is still not receiving current from the generator, the cut-out may be out of adjustment, or there may be an open circuit in the wiring of the cut-out and regulator unit.

Remove the cable from the terminal marked A on the control box (ensuring that the bared end does not come into contact with the motor cycle frame). Remove the voltmeter lead from the D terminal of the unit and connect it to terminal A. Run the engine as before: at a fairly low engine speed, the cut-out should operate and cause a voltmeter reading to be given of the same value as that when the voltmeter was connected to terminal D.

If there is no reading, the setting of the cut-out may be badly out of adjustment and the contacts not closing. To check the voltage at which the cut-out operates, connect the voltmeter between the D terminal and earth. Start the engine and slowly increase its speed until the cut-out contacts are seen to close, noting the voltage at which this occurs. This should be between 6.3 and 6.7 volts.

If operation of the cut-out takes place outside these limits, it will be necessary to adjust. To do this, slacken the locknut (E) on the cut-out adjusting screw (F) and turn the screw in a clockwise direction to raise the voltage setting or in an anti-clockwise direction to reduce the setting, testing after each adjustment by increasing the engine speed until the cut-out is seen to operate, and noting the corresponding voltmeter reading.

Tighten the locknut after making the adjustment.

(ii) MECHANICAL SETTING

If for any reason the armature has to be removed from the cut-out frame, care must be taken to obtain the correct gap settings on reassembly. The correct settings can be obtained as follows:

Slacken the two armature fixing screws and also the two screws securing the fixed contact. Insert a .008" gauge between the back of the armature and the cut-out frame, and a .011"—.015" gauge between the core face and the armature. A .005" brass shim is fitted to the underside of the armature, and the gap must be measured between the core face and the underside of this shim.

Press the armature down and back against the two gauges and tighten the armature fixing screws. With the gauges still in position, set the gap between the armature and the stop plate arm to .030"—.034" by carefully bending the stop plate arm.

Remove the gauges and tighten the screws securing the fixed contact. Insert a .025" gauge between the core face and the armature. Press the armature down on to the gauge. The gap between the contacts should now measure .002"—.006". Adjust the gap, if necessary, by adding or removing shims beneath the fixed contact plate.

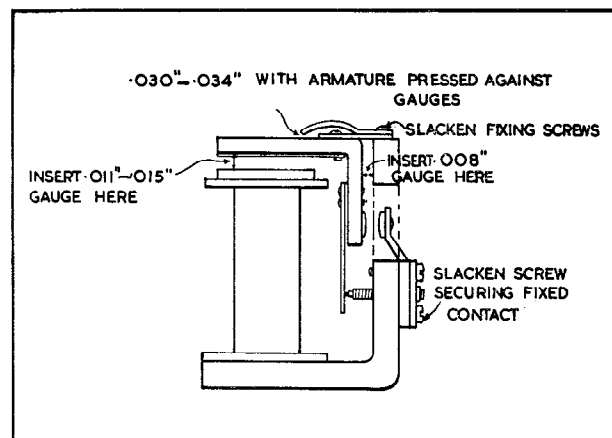


Fig. 7.

Mechanical settings of cut-out

(iii) CLEANING CONTACTS

If the cut-out contacts appear burnt or dirty, place a strip of fine glass paper between the contacts — then, with the contacts closed by hand, draw the paper through. This should be done two or three times with the rough side towards each contact. Do not use emery cloth or a carborundum stone for cleaning cut-out contacts.

